FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
MARLBORO LIGHTS KS REGULAR SP
BRAND CODE-0660 (STD)

EFFECTIVE DATE: 08/05/91
STANDARD PRODUCTION

MACHINE TYPE	: KDF-2		
FILTER ROD LENGTH	: 108.0	MM	
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)	
NUMBER UP	: 4		
PLUG LENGTH	: 27.0	MM	
ROD R.T.D.	: 15.80	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	: 3.95	IN. H2O	
PLASTICIZER	: TRIACETIN PZ		05-800-A
APPLICATION PERCENT	: 8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	: 5.46	GRAMS / 100 RODS	
FILTER TOW	: FT-107 #10(EASTMAN)		05-107-E
	: FT-107 #10(CELANESE)		05-107-C
DENIER PER FILAMENT	: 3.0		
TOTAL DENIER	: 35,000		
CROSS SECTION	: Y 10		
PLUG WRAP	: 26.25MM X 4500M DEXTER 4500		06-276-A
ANCHOR ADHESIVE	: UPACO 6733C	PVA	61-455-A
	: UPACO 6735-A	PVA	62-088-A
GLUE APP. FOR ANCH. ADH	: SINGLE GLUE LINE		
LAP ADHESIVE	: FULLER HM 8229CH		61-428-A
DRY WEIGHT	: 66.30	GRAMS / 100 RODS	
DRY WEIGHT W/ GLUE	: 66.54	GRAMS / 100 RODS	
WET WEIGHT W/ GLUE	: 74.00	GRAMS / 100 RODS	

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REASON FOR CHANGE : ADHESIVES UPDATED TO CURRENT STATUS. ANCHOR
: ADHESIVE UPACO 6735-A (62-088-A) ADDED TO
: SPECIFICATION. NO WEIGHT CHANGE. OK TO MIX
: FINISHED FILTERS.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 7/29/91
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APPROVED BY: E R Watts

SUPERCEDES SPECIFICATION DATED: 2/04/91

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